



COMPAC

Operating Manual for Compac Wheel dolly Model WD 1600



This operating manual is also
available on request in other
languages at no charge.

**Before using the product:
Read and understand this manual.**





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Attached documentation:

CE Certificate

Spare parts list

Assembly Instructions for WD1600





To the owner / user

Thank you for buying this Compac WD 1600 Wheel dolly.

When correctly used and cared for, this dolly will serve you safely and reliably for many years.

WD 1600 is a mobile lift dolly for mounting and dismounting large wheels with a diameter of 1250 mm to 2400 mm and a total weight of max. 1600 kg.

Read these operating and safety manual before use, to ensure safe use of your new wheel dolly.

On receiving the product, check it for visible damage, cracks or leakage.

Store this operating and safety manual with the wheel dolly at all times.

Compac Hydraulik A/S
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DK-7130 Juelsminde
Denmark
Tel.: +45 75 69 37 22
Fax: +45 75 69 54 18
E-mail: info@compac.dk
Web: www.compac.dk

Warranty

Compac Hydraulik A/S provides a 36 month warranty, from the date of purchase, against materials and manufacturing defects.

Compac Hydraulik A/S disclaims any responsibility for improper use, alterations in construction, use of non-original parts and repairs and adjustments made by unauthorised personnel.

Compac Hydraulik A/S reserves the right to make changes to the product without notice if this can be done without significant changes to the technical specifications.



This unit was manufactured in accordance with the provisions in the COUNCIL DIRECTIVE OF 2006 (2006/42/EC)

Owner:





Safety



**READ BEFORE
USE**

Important: Read and understand the manual before using the product!

All users must read, understand and follow all instructions and safety warnings in this operating manual and the safety labels placed on the product before using the wheel dolly.

All users must be able to operate the dolly safely and care for it in accordance with this operating manual. If the user does not understand the language in the manual, it is the owner's responsibility to furnish a manual in the user's language, so the product may be used and cared for according to our instructions.

In case of questions regarding proper and safe use of this wheel dolly, or if you require spare parts, a new label or operating manual, refer to the contact information on page 3 of this manual or on the product's rating plate.

Safety symbols



DANGER

Safety symbols alert the user of a danger or unsafe use that will result in serious injury or death.



WARNING

Safety symbols alert the user of a danger or unsafe use that can result in serious injury or death.



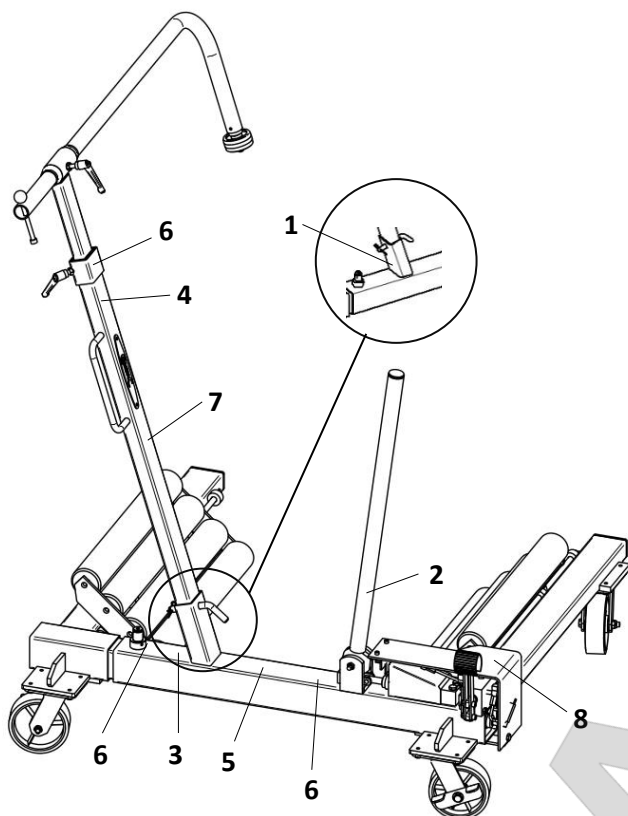
INFO

Information symbols concern general information for the product's safe operation, care etc.



Safety and information labels that are required on the wheel dolly

WD 1600 Label reference.



1

 Compac Hydraulik A/S - Strandhusevej 43 - DK-7130 Juelsminde	
Model/Type/Typpi/Type	WD 1600 Gx
Net. Weigth/Nettovægt/Nettovikt/ Nettopaino/Poids.Net/Netto-gewicht	161 kg
Year/År/Valmistusvuosi/ Bouwjaar/Anne'/Baujahr	Year - Month
Capacity/kapasitet/kapasiteetti/ Capacitet/Capacite'/Traglast	1600 kg

2

!! This Side:
Install pointing towards pump.
!! Dieser Seite:
In Richtung pumpe montieren.
!! Denne side:
Monteres med retning imod pumpe.

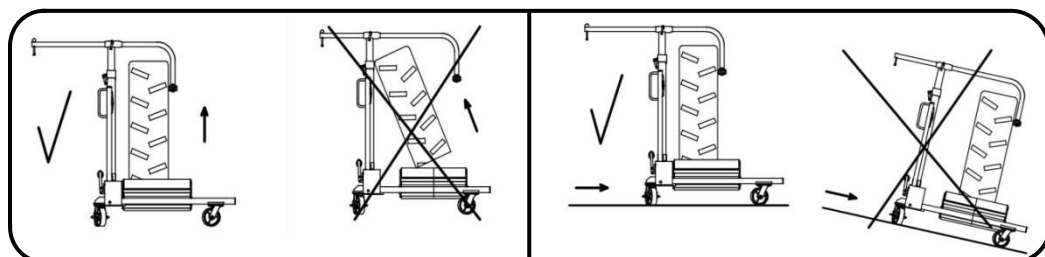
3

!! Before ending the lifting procedure, turn the safety lock to activate the manual safety stop.
!! Bevor sie den Hebevorgang beenden, drehen sie die Sicherheitssperre um den manuellen Sicherheitsstopp zu aktivieren.
!! Før afslutning af løftet, drejes sikkerhedslåsen for at aktivere det manuelle sikkerhedsstopp.

4

!! Lock must be open when lifting or lowering the load, with the small roll supporting the wheel / load on the opposite side during operation.
!! Diese schloss muss geöffnet sein, beim Anheben oder Absenken der Last, mit der kleinen Stütz Rolle auf die andere Seite des Rades / Last während des Betriebs.
!! Låsen skal være åben under løft eller sænkning af lasten, med den lille rulle understøttende hjulet / Lasten på modsatte side under drift.

5



7

Read the operating instructions.
Læs betjeningsvejledningen.
Lesen Sie die Anleitung.
Lire les instructions.
Lees de handleiding.
Lea las instrucciones.

Wrong use can cause bodily harm or death.
Forkert betjening kan medføre legemsbeskadigelse eller død.
Falsche Verwendung kann zu Körperverletzung oder Tod führen.
Mauvaise utilisation peut causer des lésions corporelles ou la mort.
Verkeerd gebruik kan leiden tot lichamelijk letsel of dood.
Mal uso puede causar lesiones corporales o muerte.

www.compac.dk

6



8



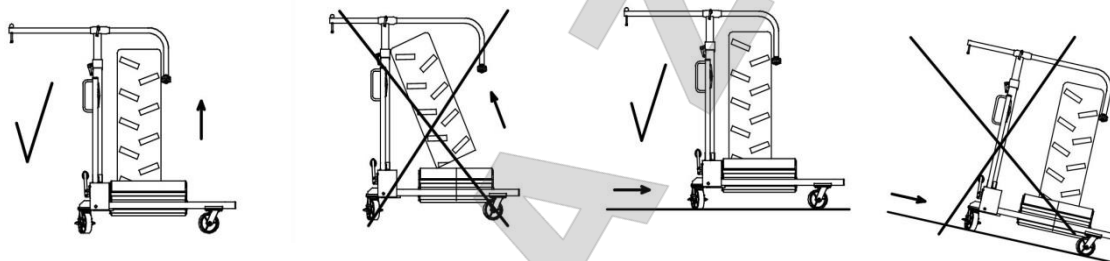
General safety



DANGER

Failure to observe the following will result in serious bodily injury or death, as well as damage to property.

- Never make any alterations in the product's construction.
- Do not use damaged or altered equipment.
- Inspect the general condition of the dolly before each use.
- Check for breaks, cracks or bent parts, loose or missing parts, and any other condition that could affect the proper and safe function of the product.
- Before use, check the dolly thoroughly. If the dolly does not appear to be working correctly, follow the instructions in the section: Periodic maintenance and inspection.
- The wheel dolly is a tool designed **only** to mount and dismount wheels on a vehicle that is already been lifted and supported by a trestle and **must not** be used as an independent tool for lifting vehicles.
- Do not lift the horizontal or vertical arm, as these are only designed to support the wheel.
- Use the unit on a horizontal, even and solid surface in a well-lit area.
- The wheel/load should be lifted vertically, as the load might otherwise slide out at the bottom and away from the unit. This can cause the wheel dolly to "shoot out" toward the user.



- Do not use the unit to lift more than 1600 kg. Failure to observe the max. lifting capacity could cause serious injury or damage to property.
- Lowering a load of over 1600 kg onto the unit could result in significant damage to the wheel dolly. This could happen, for instance, if you lower the vehicle before the user has lowered and removed the wheel dolly after use with the vehicle.
- Users and others must keep a safe distance of at least 0.5 m from the load.
- The unit must not be used if it is leaking oil or if the unit is functioning in a way that is different from the description in the operating instruction. If this is the case, stop using the dolly immediately and contact an authorised service technician for inspection and, if needed, repair of the unit so that it may be used safely again.
- Make sure that warning and information signs on the product are legible and intact at all times.
- Never perform service on the dolly while it is carrying a load.

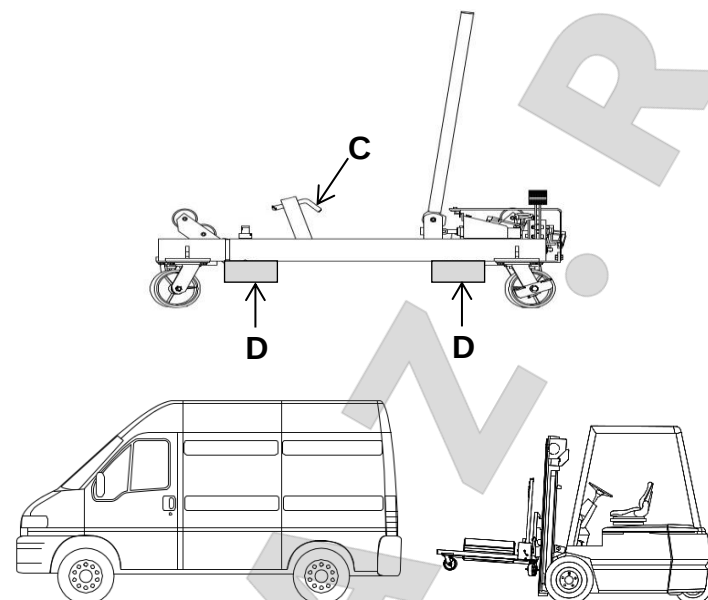
Further updated safety information is available at www.compac.dk under "Service".



Transporting the WD 1600 Wheel Dolly

The WD 1600 Wheel Dolly is a mobile unit that is very versatile and can be transported to the service location in a van, securely fastened to it.

Due to the dolly's tare weight, there is a risk of injury. Therefore, it is strictly necessary that loading of the dolly into the vehicle is done with a stacking truck or forklift by staff with the necessary operating permits. The tower with the horizontal and vertical support arm can be removed by pulling out peg (C) for transport. The forklift or stacking truck's forks should be driven to the back of the frame and positioned at point (D) for proper lifting.



Preparation and assembly prior to use

Read and understand the enclosed operating manual before use.

On receiving the product, check it for visible damage, cracks or leakage.



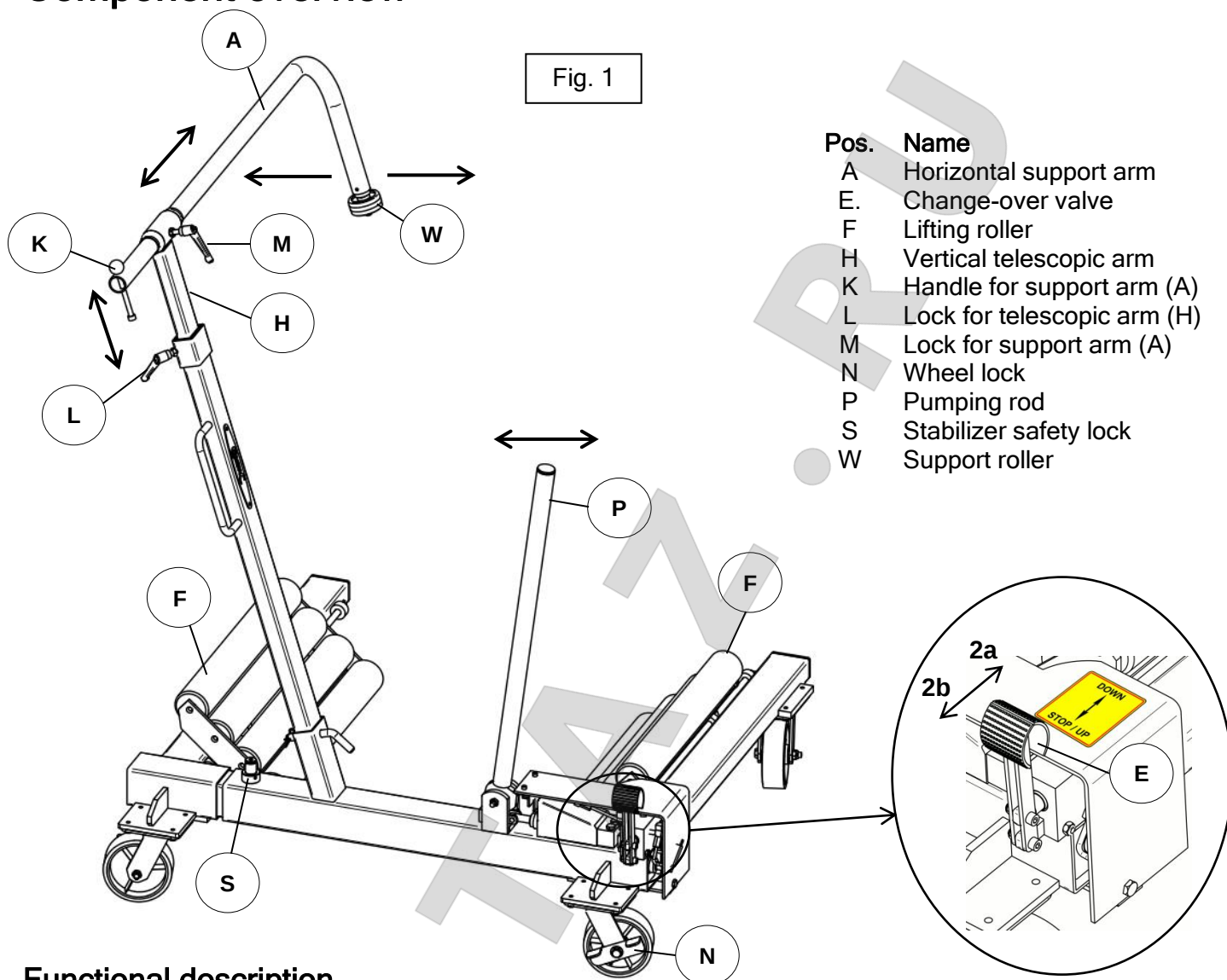
INFO

Installation / assembly of the unit: See the attached assembly instructions for the WD 1600 Wheel Dolly.



Component overview

Fig. 1



Functional description



WARNING

To brake / stop lowering of the wheel / load, set the change-over valve (E) to the **STOP** position (2b).

The wheel / load is lifted with the help of 2 x 4 lifting rollers (F), which are pressed in underneath the wheel from both sides. The rollers can be adjusted to the width of the wheel by sliding a strong mandrel. The adjustable support arm (A) keeps the wheel securely balanced, ensuring stability during handling. To lift the wheel, move the change-over valve (E) into the lifting position (2b) and pump with the pumping rod (P). The lifting cylinder positioned inside the frame now pulls the frame with the rollers (F) towards the wheel, thereby lifting the wheel. A lift will always be heavier in the beginning.

To lower the wheel, move the change-over valve (E) to the lowering position (2a); the wheel will now slowly lower. If the wheel does not lower automatically, it must be lowered by pumping the pumping rod (P). The cylinder placed inside the frame now pushes the frame with the rollers (F) away from the wheel, thereby lowering the wheel.

The frame has a mechanical safety lock (S) which, when activated, ensures that the rollers will not glide away from each other, even in the event of a hydraulic error.

The pumping rod (P) has a double function; in addition to its pumping function, it is used to manoeuvre the wheel dolly.

The wheel dolly is fitted with a wheel brake on the back transport wheels, which can be used to brake the unit.

Operating instruction



DANGER

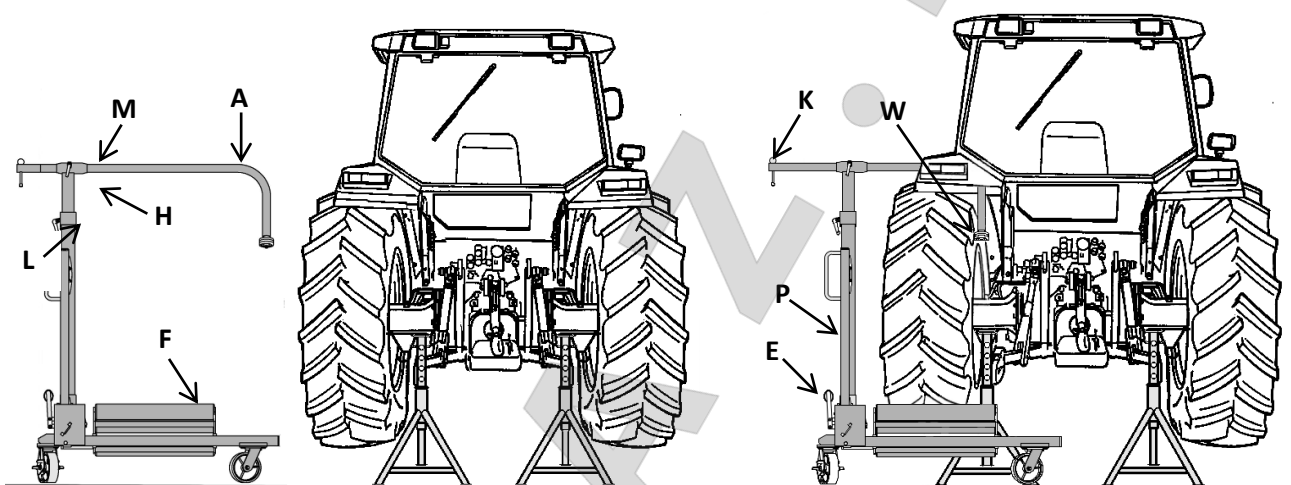
Failure to observe the following will result in serious injury or death, as well as damage to property.

The wheel dolly must be positioned on a horizontal, level, dry and stable surface.

Before lifting a wheel, the vehicle must be lifted so the wheel is lifted completely from the ground, and the vehicle must be secured / supported properly with an approved support (see Fig. 2).

The lock (L) must always be open during lifting and lowering, so the vertical telescopic arm (H) with the horizontal support arm (A) and support wheel (W) can support and follow the wheel at all times (See Fig. 2).

Fig. 2



Safe operation - Lifting for wheel dismount



WARNING

Failure to observe the following may result in serious injury or death, as well as damage to property.

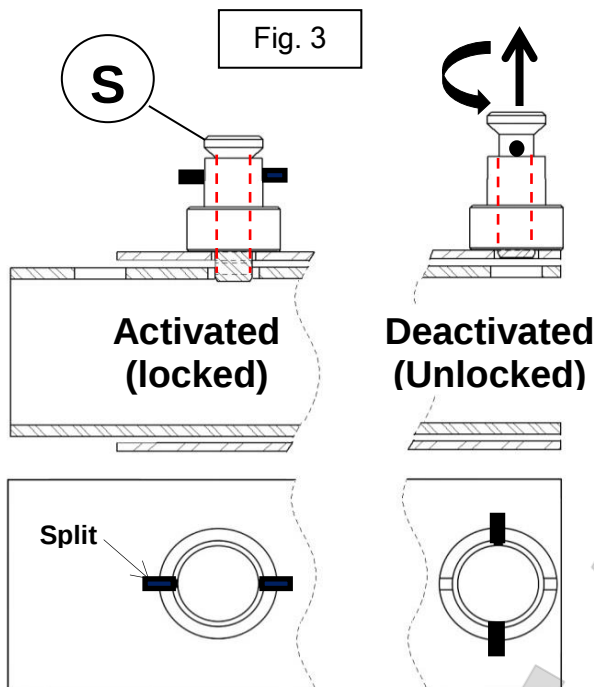
The following letter designations refer to the component overview on page 8.

The lock (L) must always be loosened during lifting and lowering so the vertical telescopic arm (H) with the horizontal support arm (A) and support wheel (W) can move freely and thereby support the wheel/load at all times, including during lifting and lowering. Otherwise, the wheel/load could fall out of the wheel dolly and potentially cause damage.

1. Move the wheel dolly over to the lifted vehicle and the wheel to be lifted.
2. Place the rollers (F) on each side of the wheel to be lifted. Move the unit as far forward against the wheel as possible.
3. Loosen the lock (L) and raise the telescopic arm (H) vertically, so the horizontal support arm (A) can go in over the wheel. Retighten the lock (L).
4. Loosen the lock (M) and the horizontal support arm (A), grip the handle (K) and place the arm (A) so it can go in over the wheel and under any existing mudguard. Retighten the lock (M).
5. Move the wheel dolly in under the wheel as close to the wheel as possible.
6. Loosen the lock (M) and grip the handle (K). This allows you to push the horizontal support arm (A) with the support roller (W) between the wheel/load and any existing wheel mudguard.
7. When the roller (W) is on the other side of the wheel, turn it down, to support the wheel/load on the opposite side. Pull handle (K) back while tightening the lock (M).
8. Now the wheel/load can neither fall forward toward the user or away from the user.

CONTINUED ON NEXT PAGE!

9. Loosen the lock (L) so the vertical telescopic arm (H) can move up and down during lifting and lowering.
10. Lift the safety lock (S) and turn it so it stays up (See Fig. 3)
11. Pull out the change-over valve (E) to position 2b (See Fig. 1)
12. The unit is operated by setting the change-over valve (E) to one of two positions (position 2b for lifting and 2a for lowering) and pumping with the pumping rod (P).
13. Pump using the pumping rod (P) until the rollers (F) are touching the wheel on both sides.
14. You can now lift the wheel.*



* Before completing the lift, turn the safety lock (S) so that the split pin through it is aligned with the two grooves in the hub. This is a manual safeguard.

After a short lift or lowering, the lock will activate, and, therefore, the load can neither be lifted nor lowered.

To release the lock, pump gently in the opposite direction to allow deactivation of the lock (pulling out).

Safe operation - Manoeuvring with wheel / load



WARNING

Failure to observe the following may result in serious bodily injury or death, as well as damage to property.

The following letter designations refer to the component overview on page 8.

The lock (L) must always be tightened during transport with the wheel, so the vertical telescopic arm (H) with the horizontal support arm (A) and support wheel (W) cannot move and thereby support the wheel/load. Failure to do so could result in the wheel/load falling out of the wheel dolly and potentially causing damage. For heavy loads or uneven surfaces, two persons are required to push the dolly, to prevent undue strain on the arms, back or other body parts.

Before operating the unit with the wheel/load, make sure that the support roller (W) is correctly positioned and tightened via lock (M) and lock (L), both in a secured position, and that the safety lock (S) is in the locked position.

Safe operation - Stopping lowering manoeuvres



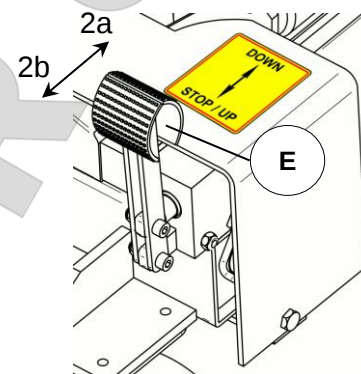
WARNING

Failure to observe the following may result in serious bodily injury or death, as well as damage to property.

After the safety lock (S) has been deactivated and the pedal (E) for the change-over valve set to the lowering position 2a (DOWN), a large load on the rollers can force an AUTOMATIC lowering.

To STOP this MOVEMENT, the user must be ready to use their foot to move the pedal (E) to pos. 2b (STOP/UP). This stops the movement immediately.

Fig. 4



Safe operation - Lowering for wheel mount



WARNING

Failure to observe the following may result in serious bodily injury or death, as well as damage to property.

The following letter designations refer to the component overview on page 8.

The lock (L) must always be loosened during lifting and lowering so the vertical telescopic arm (H) with the horizontal support arm (A) and support wheel (W) can move freely and thereby support the wheel/load at all times, including during lifting and lowering. Otherwise, the wheel/load could fall out of the wheel dolly and potentially cause damage.

1. Move the wheel dolly, with the wheel in the lifted position, to the vehicle, and centre it horizontally next to the vehicle's wheel hub.
2. Before lowering, make sure that the lock (L) is not locked and that support roller (W) is gripping the load on the opposite side of the wheel.
3. Lift the safety lock (S) and turn it so it stays up (See Fig. 3).
4. Lowering of the load is controlled by using your foot to push the change-over valve's (See Fig. 4) foot pedal (E) into the lowering position 2a (DOWN), which lowers the wheel. If the wheel does not lower automatically, it may be necessary to use the pumping rod (P) and pump it down.
To STOP lowering entirely, the foot pedal (E) must be set to position 2b (STOP/UP). The lowering speed can be adjusted by moving the foot pedal (E) slowly in the direction of 2a (DOWN).
Important: The wheel must be lowered to just below the desired height.
5. Now set the change-over valve (E) to the lifting position 2b (STOP / UP) and use the pumping rod (P) to pump until the wheel is at the correct height for mounting.
6. Move the wheel dolly with the wheel facing/over the wheel hub so the wheel bolts can be mounted, and mount the wheel.
7. Loosen the lock (L) and lift the vertical telescopic arm (H) so the horizontal support arm (A) can move freely over the wheel, then tighten the lock (L).
8. Loosen the lock (M), grip the handle (K) and turn the horizontal support arm (A) so it does not hit the wheel, then retighten the lock (M).
9. Set the change-over valve (E) to the lowering position 2a (DOWN) and pump using the pumping rod (P) until the wheel is no longer touching the rollers (F).
10. Pull the wheel dolly away from the vehicle, turn the horizontal support arm (A) vertically and tighten the lock (M) and lock (L) for proper storage.
11. Move the wheel dolly to storage and lock the back transport wheels (N) for safe storage.



Maintenance instructions



INFO

General maintenance

Follow this maintenance instruction, to preserve the wheel dolly's safety, performance and service life.

- All moving parts must be inspected, cleaned and lubricated once a month using a moisture-displacing lubricant.
- Check the wheel dolly for oil leaks and call an authorised service technician if required.
- In case of rust, remove the rust and protect with a rustproofing agent.
- Check that locks and rollers on the unit (M, L, S, F and W) are all intact and working properly.
- Check that retaining rings, nuts, bolts, and mandrels are intact and working properly.

Cleaning

Ordinary cleaning with mild soap (i.e. dishwashing detergent, auto shampoo) and a soft brush. Thorough drying will protect the dolly's painted surfaces.

Never wash the dolly using a high-pressure cleaner, as this may damage the dolly's surface and components.

Storage

The dolly should always be stored in vertical position in a dry and temperate climate.

Repair

In case repair of the dolly is required, use only original Compac parts.

This work must be done by a qualified hydraulics specialist.

Use of non-original parts not supplied by Compac could make the dolly unsafe for use and nullifies the warranty.

Oil change

If it becomes necessary to refill oil in the double-acting cylinder, see the section "Periodic maintenance and inspection" in section 3, and follow the instruction for action 3A.

Oil information

Replace the oil as needed or at every 1 - 2 years.

Oil type: Castrol Hyspin AWS 22 or similar hydraulic oil with the same specifications.

Do not use brake fluid, motor oil or the like!

Annual maintenance

A specialist must perform an annual safety inspection, where the following is checked:

- All hydraulic components must be checked for leaks.
- The frame, rollers and pump must be checked for wear, cracks and other damage.



RECYCLING

Disposal / destruction

Re-use the transport packaging if possible, or bring it to a recycling centre.

For service, repair or disposal of the wheel dolly, drain the oil into an approved container and bring it to the proper authority. For disposal of the wheel dolly, bring it to a recycling centre.

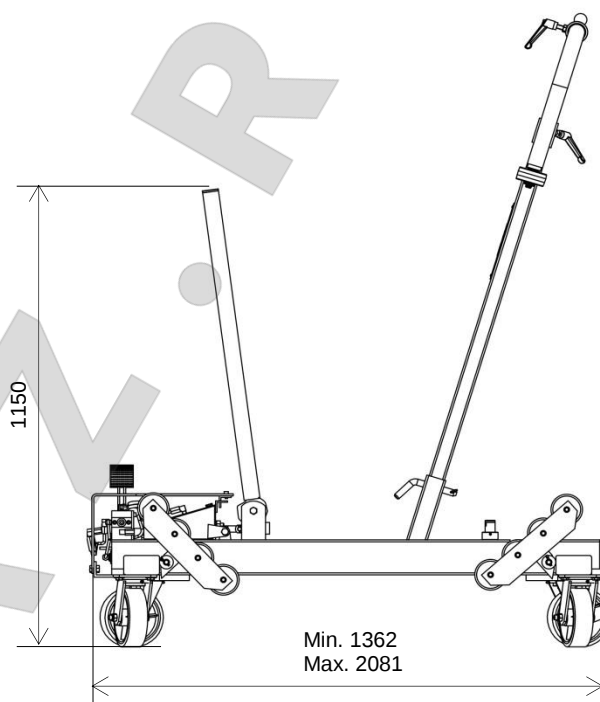
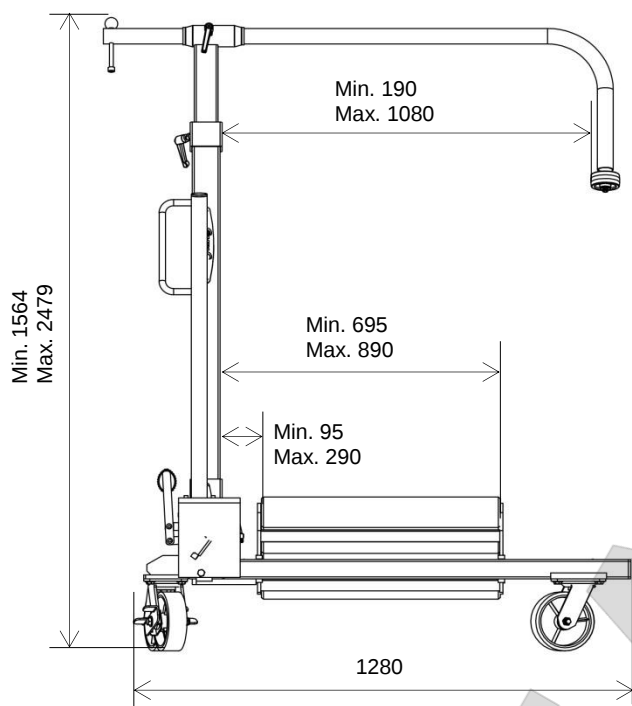


Specifications WD1600

Dimensions and weight:

Width x Depth x Height (Operation):
 Width x Depth x Height (Transport):
 Weight:

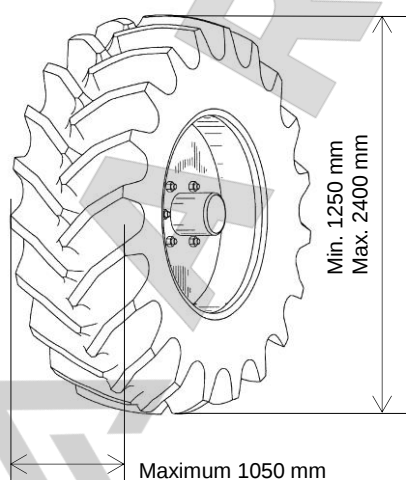
2081 mm x 1280 mm x 2479 mm
 1362 mm x 1280 mm x 1150 mm
 161 kg



Capacity:

Handling of wheels with a diameter
 Handling of wheels with a width
 Max. lifting capacity:

1250 mm to 2400 mm
 Max. 1050 mm
 1,600 kg



Oil information:

Oil content:
 Oil type:

0.6 Liter
 Castrol Hyspin AWS 22 or corresponding
 hydraulic oil with the same specifications.

Periodic maintenance and inspection

Wheel Dolly WD 1600 (1600 kg)

Model WD 1600 from 01-01-2018 and later

Only persons certified in professional repair and maintenance of hydraulic equipment may perform the following risk assessment and annual maintenance of Compac wheel dolly.

Use only original parts from Compac.

Risk assessment for the wheel dolly - annual inspection or in case of malfunction.

1. Identify wheel dolly

(Confirm capacity / year and month of manufacture)

Drawings with spare part numbers are available for current and older types on our website:

www.compac.dk, where you will find more information under: **service** and the section on **spare parts**.

If the products are not from the current assortment (catalogue models), please see under "Old models".

For these, too, only original parts from Compac should be used, to maintain safe and reliable operation of the product.

2. Test equipment

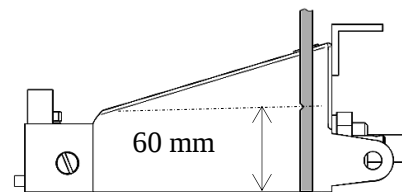
Use the following to make a risk assessment.

A wheel with a tare weight of 1,600 kg. An ideal setup is a wheel that is hanging vertically and standing on the floor, hanging from an authorised crane, where the wheel is secured against falling/rolling forward, backwards or sideways. In case of malfunction of the wheel dolly during testing, the wheel is secured against causing injury or material damage.

3. Visual inspection

Check that the oil level in the oil tank is correct.

Action 3A: The correct amount of oil is 60 mm, measured from the bottom of the oil tank. **Never overfill the oil tank.** To fill oil in the double-acting cylinder, lift the front cover on the change-over valve, where the filling plug is located at the top of the tank. Use the pump rod to pump the oil into the cylinder and to get any air out of the system. Make sure to pump the frame out into the widest position and then back to the narrowest position before filling, and fill the correct amount of oil.



Replace the oil plug and the front cover, and dry the area with a clean cloth before use.

Use only hydraulic oil Castrol Hyspin AWS 22 or similar with the same specifications.

Do not use brake fluid, motor oil or the like, as these may damage the dolly's internal components.

Check of retaining rings and bolts

Action B: If a retaining ring or bolt is missing, rusty or not 100% intact: clean the spot where the retaining ring / bolt was located and replace the ring with a new one.

Is there any visible leakage of oil from the wheel dolly?

Action 3C: Place the wheel dolly under the test wheel and look for leaks by placing the wheel dolly under pressure.

Look for leaks in the cylinder, pump and hydraulic pipes and hoses. If leaks are found, replace the defective parts with new original parts.

Is there any visible rust?

Action 3D: In case of visible rust, strip the damaged parts so it is possible to determine whether the rust has reduced the strength of the affected parts. If so, replace the part with a new part.

Before installing the new part, make sure the part has been lubricated or that the surface coating of the part is intact.

Are there any visible cracks in the welding?

Action 3E: If the wheel dolly has visible cracks in the structure or welds, the dolly must **not** be used until the error is properly remedied. If it is possible to replace the part, do so before use.



Are there any visible cracks in the paint covering the welds?

Action 3F: In case of visible cracks in the paint, place the wheel dolly under controlled pressure - at nominal capacity.

At this pressure, check whether the cracks expand.

If so, it shows the same defects as described in 3D.

The solution is the same as 3D. If the paint's cracks do not expand, the problem is only superficial.

Do the transport wheels on the wheel dolly rotate freely; are the wheels still round and without cracks?

Action G: If one of the three problems arises, replace the wheels with new wheels. Make sure that the axle for both the front and back wheels is well greased.

Is the wheel dolly so dirty that some of the parts are not working properly?

Action 3H: Carefully clean the wheel dolly and especially the moving parts. If cleaning with soap and water, all moving parts must then be greased well before use.

Never wash the dolly using a high-pressure cleaner, as this may damage the dolly's surface and components.

If the handle for pumping and the pedal for switching direction working?

Action 3J: The pumping rod and change-over valve system are manually operated. Make sure that movements with the pumping rod are driving the hydraulics. To check the change-over valve, actuate the valve's pedal and make sure that its switching and subsequent movements with the pumping rod drive the hydraulics as desired.

Does the lifting roller look robust and intact?

Action 3K: The rollers should have a flat, uniform and rust-free surface with no dents, and they should roll easily without a load. Replace any roller that does not comply with a new roller.

Does the safety lock look intact and work properly?

Action 3M: The safety lock must be clean, rust-free and work exactly as described in operation. If not, replace it with a new lock.

Are all safety labels present as indicated in the label overview?

Action 3N: In case of any missing or damaged safety label, contact Compac to purchase a new label.

4. Testing and adjustment

Pump the wheel dolly together with NO LOAD. If the wheel dolly cannot be pumped together entirely - check the oil level (See action 3A) or check for any foreign objects that may have become lodged in the dolly and which are preventing the moving parts from moving normally.

Pump the wheel dolly out to its maximum width again. If you are unable to do this, the dolly may require oil. Check the oil level and fill if necessary, or check for the presence of grime or foreign objects that are preventing the dolly from reaching its maximum width.

Testing the hydraulic system under pressure

Place the wheel dolly in a testing device (See item 2 "Test equipment").

Build up pressure by pumping the lifting roller around the load until it is off the floor.

Let the dolly stay under this pressure for two minutes.

After two minutes, if there is still pressure of at least 500 kg, the return system is air-tight and functioning properly.

(There are no leaks in the hydraulic system). Release the pressure by pumping back.



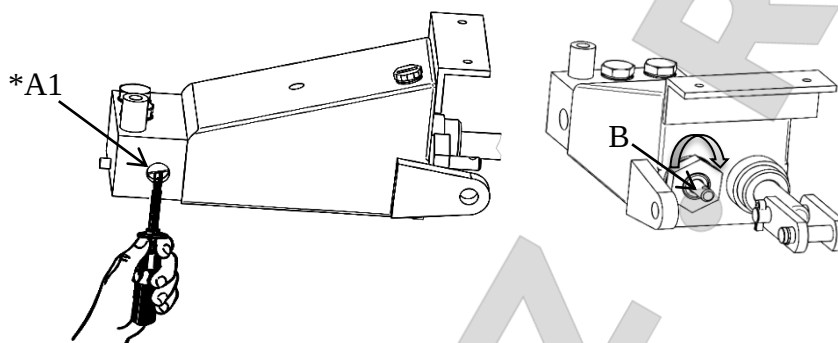
Calibrating the dolly.

**DANGER**

Setting the dolly to a capacity greater than the max. capacity (1,600 kg) can result in injury and property damage, as the dolly is only built for a max. capacity of 1,600 kg.

If the unit is to be calibrated, the load must be 1,600 kg. The lifting capacity must be set on point *A1. (See Fig. 5) using a screwdriver.

Fig. 5



Setting: With a load of 1,600 kg in the unlifted position, turn *A1 two rotations backwards (or out of thread) and then try to lift the 1,600 kg load. If it is possible to lift the load, lower it again and screw one rotation outwards and repeat the attempt until the dolly can NOT lift the load.

When you reach this point, screw *A1 one rotation forward (into the thread), and the capacity is then set to be between 1,600 and 1,650 kg!

Adjusting the lowering valve.

If it is not possible to calibrate the lifting capacity, try to turn the mandrel (B) (See Fig. 5) one full rotation clockwise, to adjust the lowering valve.

You may have to repeat this step several times. (Note: Max. three rotations.)

Inspecting the frame and lifting arm under pressure

While the dolly is fully loaded - please check carefully for errors - as described in 3 A-F.

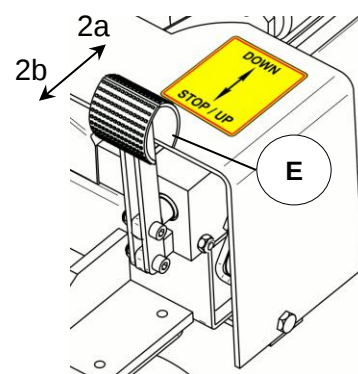
In case of error, make the necessary adjustments/repairs. Do this before moving to the last part of inspection.

Stop test.

The stop test is performed to check the change-over valve (E) (See Fig. 1). Place the wheel dolly in a testing device (See item 2 "Test equipment").

Lift the wheel until it is at least 10 cm above the floor by following the instructions in the section ("Safe operation - Lifting for wheel dismount" in this manual).

Lower the wheel, stopping periodically, to check the change-over valve's closing mechanism. See the sections "Safe operation - Stopping the lowering movement" and "Safe operation - Lowering for wheel mounting".



If lowering of the wheel does not stop immediately when you set the change-over valve to lifting position 2b, the change-over valve (E) must be replaced.

The test is now complete, and the wheel dolly is calibrated.

When the test is complete and the dolly is ready for use

Fill in the Service Log in the operating manual with the following: service date, name / stamp of service technician, and date of next service.

Next, complete the Certified Periodic Maintenance form, and stick it on the wheel dolly, making the authorisation visible for the user.

Service Log

Date	Performed By	Other Business	Next Service
D/M/Y	Stamp or signature	-	D/M/Y